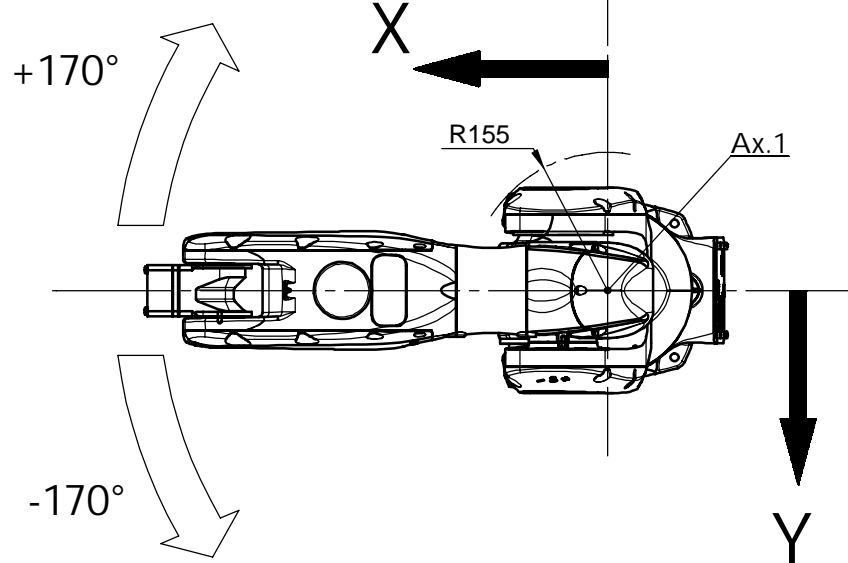
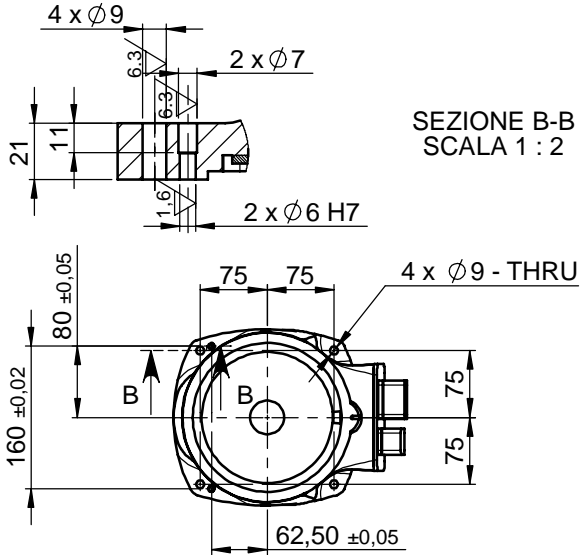


POS.	X [mm]	Z [mm]	AX.2 [deg]	AX.3 [deg]
1	180	196,92	+63,50°	-155°
2	180	-262,86	+135°	-72,15°
3	586,81	-171,81	+135°	-7,38°
4	-706,28	431,17	-85°	-7,38°
5	-302,40	8,41	-85°	+90°
6	-235,15	777,36	-85° +15,67°	-104,76° +90°
7	26,97	576,23	-85°	-155°
8	435,94	785	0°	-90°

Joints on calibration position (pos.8)					
Ax.1	Ax.2	Ax.4	Ax.3	Ax.5	Ax.6
0°	0°	0°	-90°	0°	0° (Ax.5= -118°)



A	First emission	A	MALAJ	CINGANO	10/06/2021
INDEX	DESCRIPTION	REVISION N.	AUTHOR	CHECKER	DATE
REVISIONS					
General surface texture	Material	Author	Creation date		
√ Ra -	-	Malaj	09/04/2021		
Surface quality as per UNI ISO 1302 specification, where not differently specified	Heat treatment	Checker	Released date		
-	-	Scale	Sheet N.		
-	Hardness	1:6	1/1		
Undimensioned edges	Surface treatment	Developed with CAD system software DO NOT MAKE MANUAL CHANGES			
-	-	Geometric and position tolerances as per ISO 1101			
0.5 x 45°	Overall coarse dimensions	Dimensions without specified tolerances must follow standard ISO 2768-mK			
All details must be free of burrs and sharp edges which may be detrimental to satisfactory assembly, safe handling, or function	Weight (Kg)	Safety has been given consideration in this design			
-	-	This drawing is the property of COMAU S.p.A. and must not be used or copied without their permission			
Spare part code		Manufacturing specifications			
N					
DESCRIPTION					
WORKING AREA Racer5-0.80 SE PLUG					
DRAWING NUMBER				Customer drawing number	
CR82462500-LWA-00					
				Supplier drawing number	

