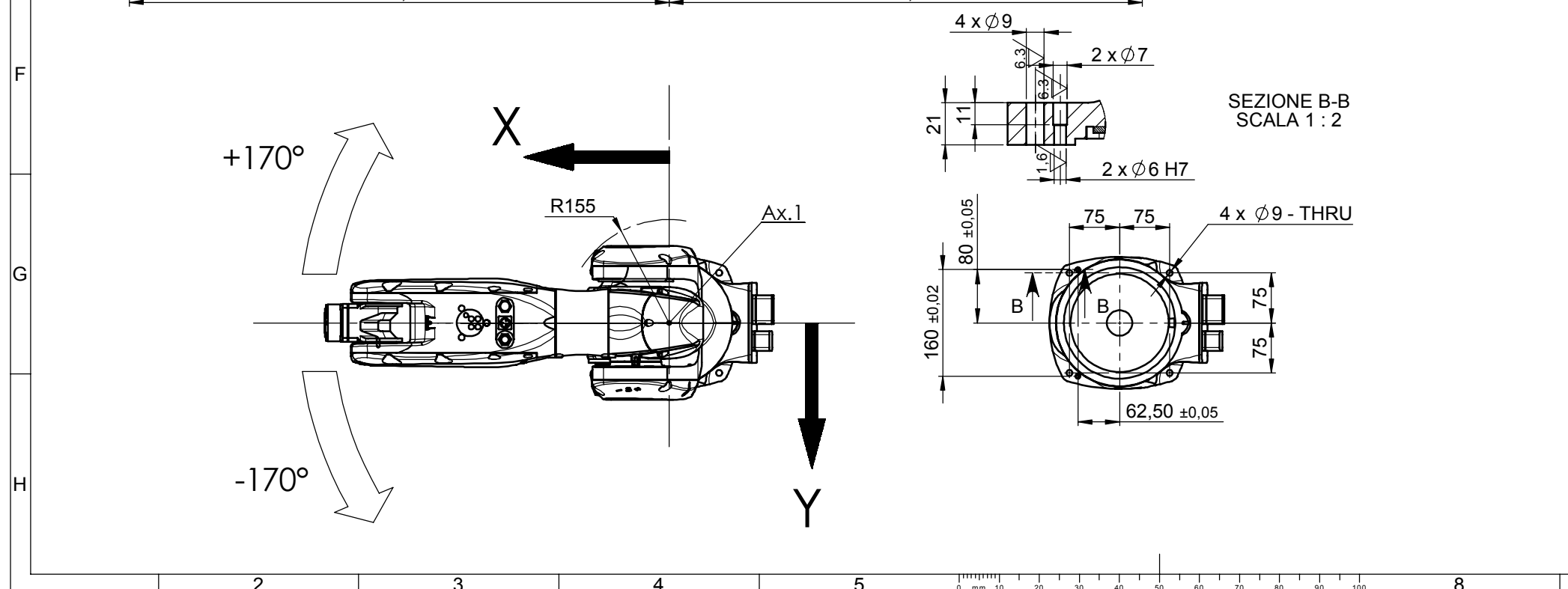


POS.	X [mm]	Z [mm]	AX.2 [deg]	AX.3 [deg]
1	180	196,92	+63,50°	-155°
2	180	-262,86	+135°	-72,15°
3	586,81	-171,81	+135°	-7,38°
4	-706,28	431,17	-85°	-7,38°
5	-302,40	8,41	-85°	+90°
6	-235,15	777,36	-85° +15,67°	-104,76° +90°
7	26,97	576,23	-85°	-155°
8	435,94	785	0°	-90°

Joints on calibration position (pos.8)					
Ax.1	Ax.2	Ax.4	Ax.3	Ax.5	Ax.6
0°	0°	0°	-90°	0°	0° (Ax.5= -118°)



INDEX	DESCRIPTION	REVISION N.	AUTHOR	CHECKER	DATE
REVISIONS					
General surface texture	Material		Author		Creation date
√ Ra -	Heat treatment		Malaj		08/03/2016
Surface quality as per UNI ISO 1302 specification, where not differently specified	Hardness		Checker		Released date
Undimensioned edges	Surface treatment		Scale	1:6	Sheet N. 1/1
0.5 x 45°	Overall coarse dimensions		Developed with CAD system software DO NOT MAKE MANUAL CHANGES		
All details must be free of burrs and sharp edges which may be detrimental to satisfactory assembly, safe handling, or function	Weight (Kg)		Geometric and position tolerances as per ISO 1101		
	Casting model number		Dimensions without specified tolerances must follow standard ISO 2768-mK		
			Safety has been given consideration in this design		
This drawing is the property of COMAU S.p.A. and must not be used or copied without their permission	Spare part code	Manufacturing specifications			
	N				
DESCRIPTION					
WORKING AREA Racer5-0.80					
DRAWING NUMBER					Customer drawing number
CR82412900-LWA-00					-
					Supplier drawing number
					-

