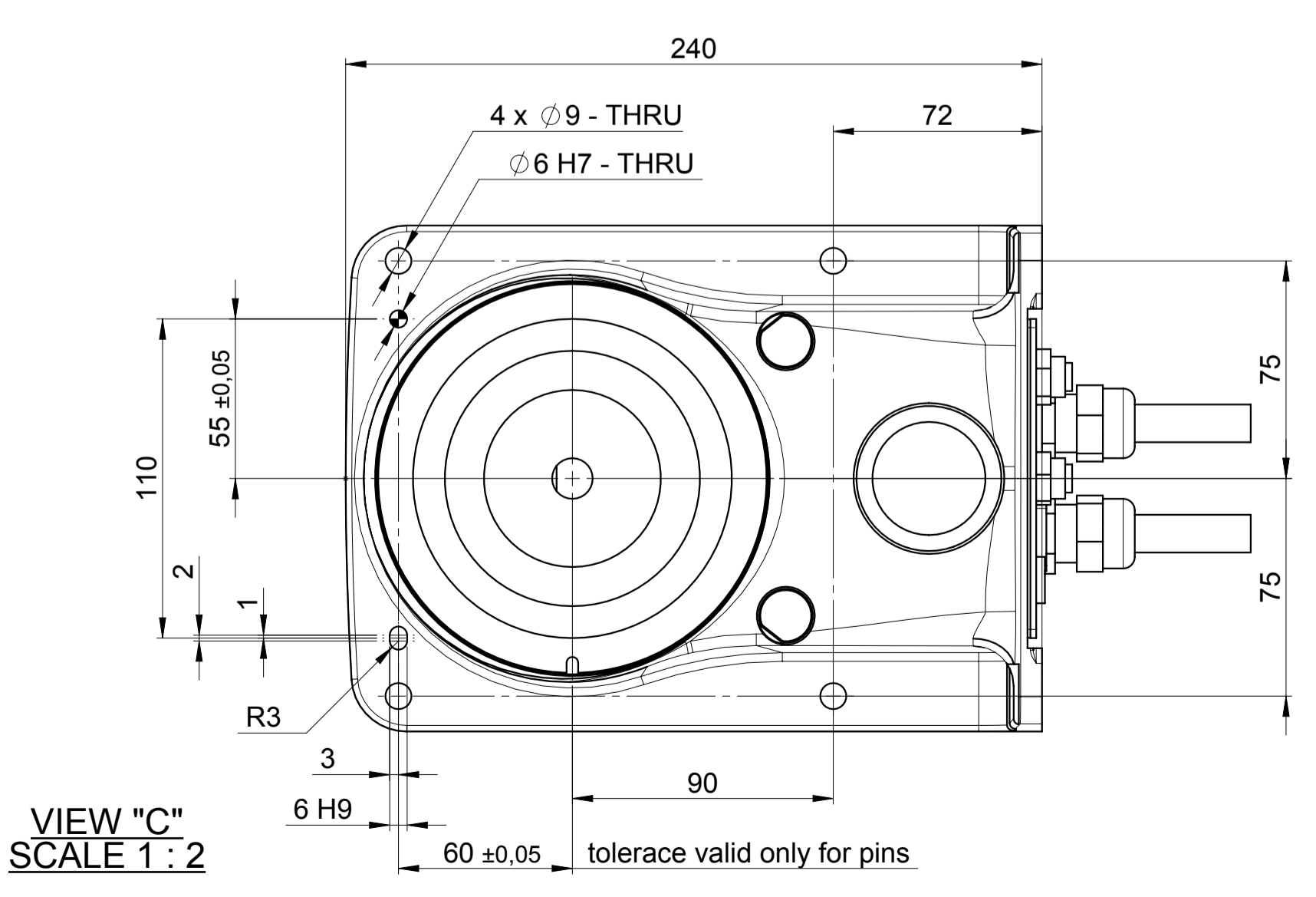
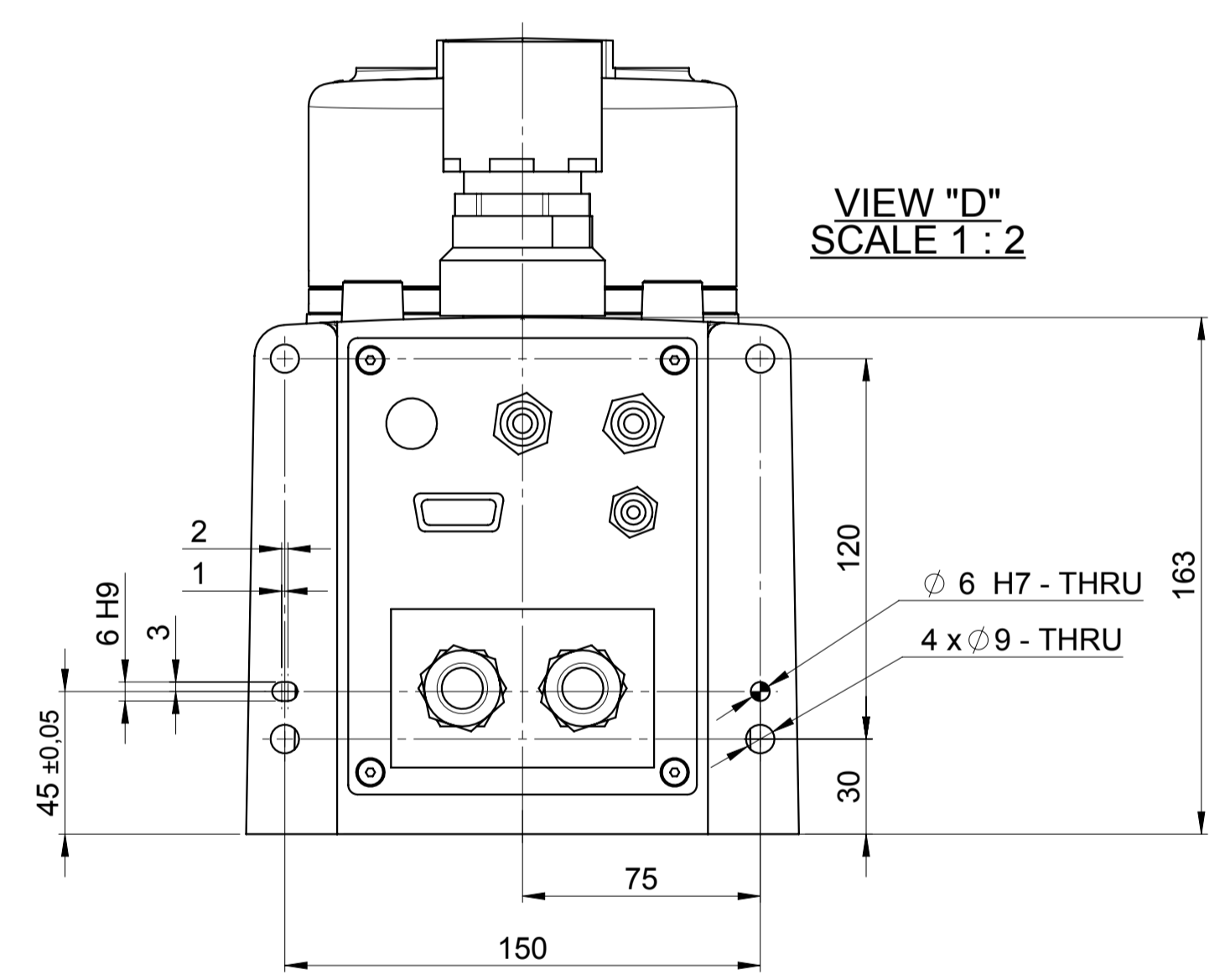
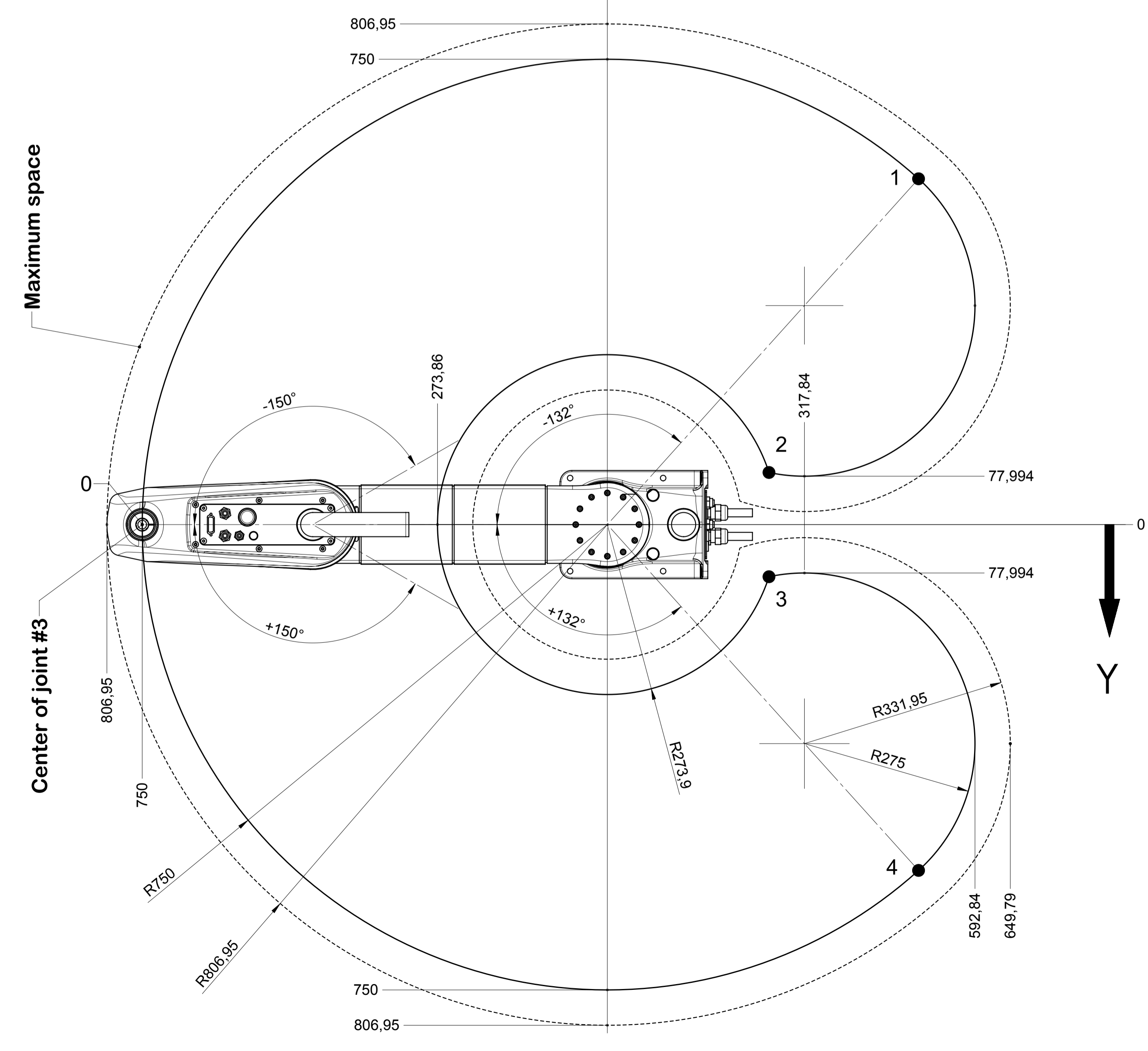


CALIBRATION POSITION				
X (mm)	Y (mm)	Z (mm)	Ax.1	Ax.2
+750,000	0,000	+120,000	0°	0°

WORKING AREA MAIN POINTS					
Pos.	X (mm)	Y (mm)	Z (mm)	Ax.1	Ax.2
0	+750,000	0,000	-	0°	0°
1	-501,848	-557,359	-	-132°	0°
2	-260,661	-84,003	-	-132°	-150°
3	-260,661	+84,003	-	+132°	+150°
4	-501,848	+557,359	-	+132°	0°



INDEX	DESCRIPTION	REVISION N.	AUTHOR	CHECKER	DATE
REVISIONS					
General surface texture	Material	Author	Pernechele/Hadine	Creation date	30/09/2016
Heat treatment	Checker	Cingano	Released date		
Surface quality as per UNI ISO 1302 specification, where not differently specified	Hardness	Scale	1:5	Sheet N.	1/1
Surface treatment	Undimensioned edges	Developed with CAD system software DO NOT MAKE MANUAL CHANGES			
Overall coarse dimensions	Weight (Kg)	Geometric and position tolerances as per ISO 1101			
Casting model number	Dimensions without specified tolerances must follow standard ISO 2768-mK				
Safety has been given consideration in this design					
This drawing is the property of COMAU S.p.A. and must not be used or copied without their permission		Spare part code	Manufacturing specifications		
DESCRIPTION		N			
DRAWING NUMBER		WORKING AREA			
Customer drawing number		Rebel-S6-0.75			
Supplier drawing number		CR82412500-LWA-00			