# Laser HYbrid TEchnology





# Cutting, Brazing, Welding.

# Be ready for the laser revolution.



# **The Culture of Automation**

Designing advanced automation solutions means thinking about the industry in a new way, developing new scenarios, designing innovative products and creating ways to streamline production processes.

It requires more than technical competence; it requires a team of professionals whose vision is rooted in a culture of excellence. It also requires a combination of talent, passion and experience that unite to define new trends in automation.

Here at Comau, our passion for our work reflects who we are.

## An absolute new concept on the market

Comau presents LHYTE, Laser HYbrid TEchnology, the innovative multi-function laser source conceived to enhance flexibility and to reduce Total Cost of Ownership.



Hybrid



Discover the authentic laser revolution: one power laser source able to operate alternately in two different modes:

- Direct diode lasers (6 kW BPP 66)
- Fiber laser (4 kW BPP 4)

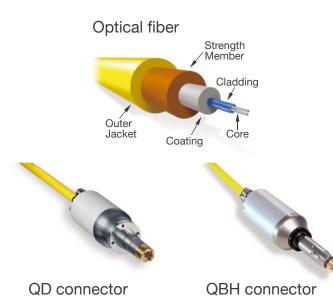
## Variants and Options:

Optical fiber (20 m)
Fiber output connectors
QD

• QBH

Given Fieldbus protocol communication:

- Profibus
- Profinet
- EtherNET/IP
- DeviceNT
- External chiller (air-water)
- Beam switch



Technical data	Hybrid		
Optical specifications	Fiber	Diode	
Laser	DL-XX4F	DL-6DXX	
Max. output power	4000 W	6000 W	
Beam quality	4 mm * mrad	66 mm * mrad	
Optical fiber, min.	100 μm, NA 0.22	600 μm, NA 0.22	
Power stability	max +/- 2% (c	max +/- 2% (over 8h @ Pnom)	
Reaction time	>100 μs CNC >100 ms fieldbus		
Wavelength range	920 nm - 1070 nm		
Pilot laser	635 nm, class II		
Mechanical specification	S		
Weight	approx. 900 kg (chiller included)		
Dimensions	960x990x2050 mm (chiller included)		
Connection data			
Voltage	400-480 V, 3 phase, PE, 50 or 60 Hz		
Power connector	CEE 32 A - 6h		
Power consumption	27,6 kW		
Operating conditions			
Temperature	10 - 42 °C operational		
Humidity	95 RH%		

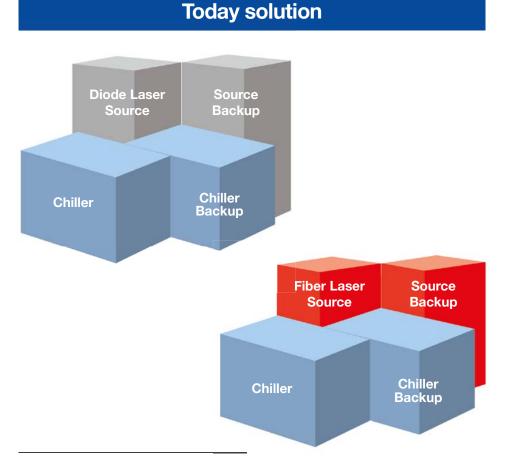
## Improved backup strategy and floor space saving

The failure of a laser source and its cooling system is an event that can cause prolonged production losses, and dedicated backup systems are often installed to reduce the MTTR of the production line.

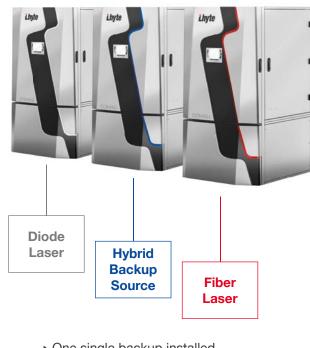
This solution is cumbersome, however, in terms of floor space consumption and hardware redundancy, both of which are doubled when DIODE and FIBER laser sources are present.

With LHYTE, a single hybrid backup laser source ensures maximum efficiency of the line, thereby increasing the flexibility of the entire solution.

The Comau solution also reduces floor space consumption, improves spare parts management and optimizes the Total Cost of Ownership.



## **Comau solution**



- One single backup installed
- No external chiller



# Laser source market innovation with unique technology

#### **Features**

- Unique product in the market: able to operate alternately in two different modes (Direct Diode & Fiber)
- **Modular** design (direct diode fiber or combined)
- Common hardware for different applications
- Integrated water-water chiller
- Optical chain architecture: Comau patented solution

## **Benefits**

- Every laser application in one device (remote welding, cutting, welding, brazing)
- · Simplified spares management
- Process effectiveness and flexibility
- Improved backup strategy and floor space saving
- One contact for product and process know how

